



**TEST REPORT
EN 62133-2**

Secondary cells and batteries containing alkaline or other non-acid electrolytes – Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications – Part 2: Lithium systems

Report Reference No.	: KR24-YBC0009
Date of issue	: August 29, 2024
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Approved by (name + signature)	: Ho Kyun Lim 
Testing Laboratory	: Eurofins KCTL Co.,Ltd
Address	: 52-20, Sinjeong-ro 41 beon-gil, Giheung-gu, Yougin-si, Gyeonggi-do, Republic of Korea
Applicant's name	: BRITZMEDI Co., Ltd.
Address	: 2, Gisan-ro 87beon-gil, Hwaseong-si, Gyeonggi-do, 18387, Republic of Korea
Test specification:	
Standard	: IEC 62133-2:2017, IEC 62133-2:2017/AMD1:2021 EN 62133-2:2017, EN 62133-2:2017/A1:2021
Test procedure	: Eurofins KCTL Test Procedure
Non-standard test method	: N/A
Test Report Form No.	: IEC62133_2C
Test Report Form(s) Originator	: DEKRA Certification B.V.
Master TRF	: Dated 2022-07-01
General disclaimer:	
The test results presented in this report relate only to the object tested.	
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The authenticity of this Test Report and its contents can be verified by contacting the Testing Laboratory, responsible for this Test Report.	
Test item description	: Rechargeable Li-ion Battery
Trade Mark	: N/A
Manufacturer	: EJENs co.,Ltd. 74, Gosan-ro, Uiwang-si, Gyeonggi-do, Republic of Korea
Model/Type reference	: LI-35E 101
Ratings	: 3.6 V, 3 350 mAh



List of Attachments (including a total number of pages in each attachment): N/A	
Summary of testing:	
Tests performed (name of test and test clause): 7.2.2 - Case stress 7.3.2 - External short-circuit 7.3.3 - Free fall 7.3.6 - Overcharge 7.3.8.1 - Vibration 7.3.8.2 - Mechanical shock	Testing location: Eurofins KCTL Co.,Ltd. 52-20, Sinjeong-ro 41 beon-gil, Giheung-gu, Yougin-si, Gyeonggi-do, Republic of Korea
Summary of compliance with National Differences: N/A	
<input checked="" type="checkbox"/> The product fulfils the requirements of EN 62133-2:2017/A1:2021 and IEC 62133-2:2017 /AMD1:2021.	
Copy of marking plate	

Test item particulars	
Classification of installation and use	N/A
Supply Connection	N/A
Recommend charging method declared by the manufacturer	Charging the battery with 1 675 mA constant current until 4.2 V, then constant voltage until the charge current reduces to 68 mA.
Discharge current (0,2 It A).....	670 mA
Specified final voltage	2.65 V
Chemistry	Lithium systems
Recommend of charging limit for lithium system	
Upper limit charging voltage per cell	4.25 V
Maximum charging current.....	2 000 mA
Charging temperature upper limit.....	45 °C
Charging temperature lower limit.....	0 °C
Polymer cell electrolyte type	N/A
Possible test case verdicts:	
- test case does not apply to the test object.....	N/A
- test object does meet the requirement.....	P (Pass)
- test object does not meet the requirement	F (Fail)
Testing	
Date of receipt of test item.....	2024-07-24
Date (s) of performance of tests	2024-08-05 to 2024-08-28
General remarks:	
<p>The test results presented in this report relate only to the object tested. This report shall not be reproduced, except in full, without the written approval of the Issuing testing laboratory. "(see Enclosure #)" refers to additional information appended to the report. "(see appended table)" refers to a table appended to the report.</p> <p>Throughout this report a comma (point) is used as the decimal separator.</p>	

General product information:

1. The subject model "LI-35E 101" is Rechargeable Li-ion Battery.
2. Cell connection: 1 Serial 1 Parallel.
3. Otherwise specified, all tests have been carried out under temperature of $(20 \pm 5) ^\circ\text{C}$.
4. The test samples are pre-production without serial numbers.

Factory Information:

1. EJENS co.,Ltd.
74, Gosan-ro, Uiwang-si, Gyeonggi-do, Republic of Korea

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Clause	Requirement + Test	Result - Remark	Verdict
4	PARAMETER MEASUREMENT TOLERANCES		P
	Parameter measurement tolerances		P
5	GENERAL SAFETY CONSIDERATIONS		P
5.1	General		P
	Cells and batteries so designed and constructed that they are safe under conditions of both intended use and reasonably foreseeable misuse		P
5.2	Insulation and wiring		P
	The insulation resistance between the positive terminal and externally exposed metal surfaces of the battery (excluding electrical contact surfaces) is not less than 5 MΩ		N/A
	Insulation resistance (MΩ)		—
	Internal wiring and insulation are sufficient to withstand maximum anticipated current, voltage and temperature requirements		P
	Orientation of wiring maintains adequate clearances and creepage distances between conductors		P
	Mechanical integrity of internal connections accommodates reasonably foreseeable misuse		P
5.3	Venting		P
	Battery cases and cells incorporate a pressure relief mechanism or are constructed so that they relieve excessive internal pressure at a value and rate that will preclude rupture, explosion and self-ignition		P
	Encapsulation used to support cells within an outer casing does not cause the battery to overheat during normal operation nor inhibit pressure relief		N/A
5.4	Temperature, voltage and current management		P
	Batteries are designed such that abnormal temperature rise conditions are prevented		P
	Batteries are designed to be within temperature, voltage and current limits specified by the cell manufacturer		P
	Batteries are provided with specifications and charging instructions for equipment manufacturers so that specified chargers are designed to maintain charging within the temperature, voltage and current limits specified		P

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Clause	Requirement + Test	Result - Remark	Verdict
5.5	Terminal contacts		P
	The size and shape of the terminal contacts ensure that they can carry the maximum anticipated current		P
	External terminal contact surfaces are formed from conductive materials with good mechanical strength and corrosion resistance		P
	Terminal contacts are arranged to minimize the risk of short circuits		P
5.6	Assembly of cells into batteries		P
5.6.1	General		P
	Each battery has an independent control and protection for current, voltage, temperature and any other parameter required for safety and to maintain the cells within their operating region		P
	This protection may be provided external to the battery such as within the charger or the end devices		N/A
	If protection is external to the battery, the manufacturer of the battery provide this safety relevant information to the external device manufacturer for implementation		N/A
	If there is more than one battery housed in a single battery case, each battery has protective circuitry that can maintain the cells within their operating regions		N/A
	Manufacturers of cells specify current, voltage and temperature limits so that the battery manufacturer/designer may ensure proper design and assembly		P
	Batteries that are designed for the selective discharge of a portion of their series connected cells incorporate circuitry to prevent operation of cells outside the limits specified by the cell manufacturer		N/A
	Protective circuit components are added as appropriate and consideration given to the end-device application		N/A
	The manufacturer of the battery provide a safety analysis of the battery safety circuitry with a test report including a fault analysis of the protection circuit under both charging and discharging conditions confirming the compliance		P
5.6.2	Design recommendation		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	For the battery consisting of a single cell or a single cellblock, it is recommended that the charging voltage of the cell does not exceed the upper limit of the charging voltage specified in Table 2		N/A
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that the voltages of any one of the single cells or single cellblocks does not exceed the upper limit of the charging voltage, specified in Table 2, by monitoring the voltage of every single cell or the single cellblocks		N/A
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that charging is stopped when the upper limit of the charging voltage is exceeded for any one of the single cells or single cellblocks by measuring the voltage of every single cell or the single cellblocks		N/A
	For batteries consisting of series-connected cells or cell blocks, nominal charge voltage are not counted as an overcharge protection		N/A
	For batteries consisting of series-connected cells or cell blocks, cells have closely matched capacities, be of the same design, be of the same chemistry and be from the same manufacturer		N/A
	It is recommended that the cells and cell blocks are not discharged beyond the cell manufacturer's specified final voltage		N/A
	For batteries consisting of series-connected cells or cell blocks, cell balancing circuitry are incorporated into the battery management system		N/A
5.6.3	Mechanical protection for cells and components of batteries		P
	Mechanical protection for cells, cell connections and control circuits within the battery are provided to prevent damage as a result of intended use and reasonably foreseeable misuse		P
	The mechanical protection can be provided by the battery case or it can be provided by the end product enclosure for those batteries intended for building into an end product		P
	The battery case and compartments housing cells are designed to accommodate cell dimensional tolerances during charging and discharging as recommended by the cell manufacturer		P

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Clause	Requirement + Test	Result - Remark	Verdict
	For batteries intended for building into a portable end product, testing with the battery installed within the end product is considered when conducting mechanical tests		N/A
5.7	Quality plan		P
	The manufacturer prepares and implements a quality plan that defines procedures for the inspection of materials, components, cells and batteries and which covers the whole process of producing each type of cell or battery	ISO 9001:2015	P
5.8	Battery safety components		P
6	TYPE TEST AND SAMPLE SIZE		P
	Tests are made with the number of cells or batteries specified in Table 1 using cells or batteries that are not more than six months old		P
	The internal resistance of coin cells are measured in accordance with Annex D. Coin cells with internal resistance less than or equal to 3 Ω are tested in accordance with Table 1		N/A
	Unless otherwise specified, tests are carried out in an ambient temperature of 20 °C \pm 5 °C		P
	The safety analysis of 5.6.1 identify those components of the protection circuit that are critical for short-circuit, overcharge and over discharge protection		P
	When conducting the short-circuit test, consideration is given to the simulation of any single fault condition that is likely to occur in the protecting circuit that would affect the short-circuit test		P
7	SPECIFIC REQUIREMENTS AND TESTS		P
7.1	Charging procedure for test purposes		P
7.1.1	First procedure		P
	This charging procedure applies to subclauses other than those specified in 7.1.2		P
	Unless otherwise stated in this document, the charging procedure for test purposes is carried out in an ambient temperature of 20 °C \pm 5 °C, using the method declared by the manufacturer		P

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Clause	Requirement + Test	Result - Remark	Verdict
	Prior to charging, the battery has been discharged at 20 °C ± 5 °C at a constant current of 0,2 It A down to a specified final voltage		P
7.1.2	Second procedure		N/A
	This charging procedure applies only to 7.3.1, 7.3.4, 7.3.5, and 7.3.9		N/A
	After stabilization for 1 h to 4 h, at an ambient temperature of the highest test temperature and the lowest test temperature, respectively, as specified in Table 2, cells are charged by using the upper limit charging voltage and maximum charging current, until the charging current is reduced to 0,05 It A, using a constant current to constant voltage charging method		N/A
7.2	Intended use		P
7.2.1	Continuous charging at constant voltage (cells)		N/A
	Fully charged cells are subjected for 7 days to a charge using the charging method for current and standard voltage specified by the cell manufacturer		
	Results: no fire, no explosion, no leakage	(See appended table 7.2.1)	N/A
7.2.2	Case stress at high ambient temperature (battery)		P
	Oven temperature (°C).....	(70 ± 2) °C	—
	Results: no physical distortion of the battery case resulting in exposure of internal protective components and cells		P
7.3	Reasonably foreseeable misuse		P
7.3.1	External short-circuit (cell)		N/A
	The cells were tested until one of the following occurred:		N/A
	- 24 hours elapsed; or		N/A
	- The case temperature declined by 20 % of the maximum temperature rise		N/A
	Results: no fire, no explosion	(See appended table 7.3.1)	N/A
7.3.2	External short-circuit (battery)		P
	The batteries were tested until one of the following occurred:		P
	- 24 hours elapsed; or		N/A
	- The case temperature declined by 20 % of the maximum temperature rise		P

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Clause	Requirement + Test	Result - Remark	Verdict
	In case of rapid decline in short circuit current, the battery pack remained on test for an additional one hour after the current reached a low end steady state condition		P
	A single fault in the discharge protection circuit is conducted on one to four (depending upon the protection circuit) of the five samples before conducting the short-circuit test	U1 – IC Q1 – MOSFET Q2 – MOSFET	P
	A single fault applies to protective component parts such as MOSFET (metal oxide semiconductor field-effect transistor), fuse, thermostat or positive temperature coefficient (PTC) thermistor	IC, MOSFET	P
	Results: no fire, no explosion	(See appended table 7.3.2)	P
7.3.3	Free fall		P
	Results: no fire, no explosion		P
7.3.4	Thermal abuse (cells)		N/A
	Oven temperature (°C)		—
	Results: no fire, no explosion		N/A
7.3.5	Crush (cells)		N/A
	The crushing force was released upon:		N/A
	- The maximum force of 13 kN ± 0,78 kN has been applied; or		N/A
	- An abrupt voltage drop of one-third of the original voltage has been obtained		N/A
	Results: no fire, no explosion	(See appended table 7.3.5)	N/A
7.3.6	Over-charging of battery		P
	The supply voltage which is:		P
	- 1,4 times the upper limit charging voltage presented in Table A.1 (but not to exceed 6,0 V) for single cell/cell block batteries or		P
	- 1,2 times the upper limit charging voltage resented in Table A.1 per cell for series connected multi-cell batteries, and		N/A
	- Sufficient to maintain a current of 2,0 It A throughout the duration of the test or until the supply voltage is reached		P
	Test was continued until the temperature of the outer casing:		P

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Clause	Requirement + Test	Result - Remark	Verdict
	- Reached steady state conditions (less than 10 °C change in 30-minute period); or		P
	- Returned to ambient		N/A
	Results: no fire, no explosion	(See appended table 7.3.6)	P
7.3.7	Forced discharge (cells)		N/A
	Discharge a single cell to the lower limit discharge voltage specified by the cell manufacturer		N/A
	The discharged cell is then subjected to a forced discharge at 1 It A to the negative value of the upper limit charging voltage		N/A
	- The discharge voltage reaches the negative value of upper limit charging voltage within the testing duration. The voltage is maintained at the negative value of the upper limit charging voltage by reducing the current for the remainder of the testing duration		N/A
	- The discharge voltage does not reach the negative value of upper limit charging voltage within the testing duration. The test is terminated at the end of the testing duration		N/A
	Results: no fire, no explosion	(See appended table 7.3.7)	N/A
7.3.8	Mechanical tests (batteries)		P
7.3.8.1	Vibration		P
	Results: no fire, no explosion, no rupture, no leakage or venting.	(See appended table 7.3.8.1)	P
7.3.8.2	Mechanical shock		P
	Results: no leakage, no venting, no rupture, no explosion and no fire	(See appended table 7.3.8.2)	P
7.3.9	Design evaluation – Forced internal short-circuit (cells)		N/A
	The cells complied with national requirement for	France, Japan, Korea, Switzerland	—
	The pressing was stopped upon:		N/A
	- A voltage drop of 50 mV has been detected; or		N/A
	- The pressing force of 800 N (cylindrical cells) or 400 N (prismatic cells) has been reached		N/A
	Results: no fire	(See appended table 7.3.9)	N/A

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Clause	Requirement + Test	Result - Remark	Verdict

8	INFORMATION FOR SAFETY		P
8.1	General		P
	Manufacturers of secondary cells provides information about current, voltage and temperature limits of their products		P
	Manufacturers of batteries provides information regarding how to minimize and mitigate hazards to equipment manufacturers or end-users		P
	Systems analyses are performed by device manufacturers to ensure that a particular battery design prevents hazards from occurring during use of a product		N/A
	As appropriate, any information relating to hazard avoidance resulting from a system analysis is provided to the end user		N/A
	Do not allow children to replace batteries without adult supervision		N/A
8.2	Small cell and battery safety information		N/A
	The following warning language is to be provided with the information packaged with the small cells and batteries or equipment using them:		N/A
	- Keep small cells and batteries which are considered swallowable out of the reach of children		N/A
	- Swallowing may lead to burns, perforation of soft tissue, and death. Severe burns can occur within 2 h of ingestion		N/A
	- In case of ingestion of a cell or battery, seek medical assistance promptly		N/A

9	MARKING		P
9.1	Cell marking		N/A
	Cells are marked as specified in IEC 61960, except coin cells		N/A
	Coin cells whose external surface area is too small to accommodate the markings on the cells show the designation and polarity		N/A
	By agreement between the cell manufacturer and the battery and/or end product manufacturer, component cells used in the manufacture of a battery need not be marked		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
9.2	Battery marking		P
	Batteries are marked as specified in IEC 61960, except for coin batteries		P
	Coin batteries whose external surface area is too small to accommodate the markings on the batteries show the designation and polarity		N/A
	Batteries are marked with an appropriate caution statement		N/A
	- Terminals have clear polarity marking on the external surface of the battery, or		N/A
	- Not be marked with polarity markings if the design of the external connector prevents reverse polarity connections		P
9.3	Caution for ingestion of small cells and batteries		N/A
	Coin cells and batteries identified as small batteries include a caution statement regarding the hazards of ingestion in accordance with 8.2		N/A
	Small cells and batteries are intended for direct sale in consumer-replaceable applications, caution for ingestion is given on the immediate package		N/A
9.4	Other information		P
	The following information are marked on or supplied with the battery:		P
	- Storage and disposal instructions		P
	- Recommended charging instructions		P
10	PACKAGING AND TRANSPORT		N/A
	Packaging for coin cells are not be small enough to fit within the limits of the ingestion gauge of Figure 3		N/A

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Clause	Requirement + Test	Result - Remark	Verdict

ANNEX A	CHARGING AND DISCHARGING RANGE OF SECONDARY LITHIUM ION CELLS FOR SAFE USE		N/A
A.1	General		N/A
A.2	Safety of lithium ion secondary battery		N/A
A.3	Consideration on charging voltage		N/A
A.3.1	General		N/A
A.3.2	Upper limit charging voltage		N/A
A.3.2.1	General		N/A
A.3.2.2	Explanation of safety viewpoint		N/A
A.3.2.3	Safety requirements, when different upper limit charging voltage is applied		N/A
A.4	Consideration of temperature and charging current		N/A
A.4.1	General		N/A
A.4.2	Recommended temperature range		N/A
A.4.2.1	General		N/A
A.4.2.2	Safety consideration when a different recommended temperature range is applied		N/A
A.4.3	High temperature range		N/A
A.4.3.1	General		N/A
A.4.3.2	Explanation of safety viewpoint		N/A
A.4.3.3	Safety considerations when specifying charging conditions in the high temperature range		N/A
A.4.3.4	Safety considerations when specifying a new upper limit in the high temperature range		N/A
A.4.4	Low temperature range		N/A
A.4.4.1	General		N/A
A.4.4.2	Explanation of safety viewpoint		N/A
A.4.4.3	Safety considerations, when specifying charging conditions in the low temperature range		N/A
A.4.4.4	Safety considerations when specifying a new lower limit in the low temperature range		N/A
A.4.5	Scope of the application of charging current		N/A
A.4.6	Consideration of discharge		N/A
A.4.6.1	General		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
A.4.6.2	Final discharge voltage and explanation of safety viewpoint		N/A
A.4.6.3	Discharge current and temperature range		N/A
A.4.6.4	Scope of application of the discharging current		N/A
A.5	Sample preparation		N/A
A.5.1	General		N/A
A.5.2	Insertion procedure for nickel particle to generate internal short		N/A
A.5.3	Disassembly of charged cell		N/A
A.5.4	Shape of nickel particle		N/A
A.5.5	Insertion of nickel particle in cylindrical cell		N/A
A.5.5.1	Insertion of nickel particle in winding core		N/A
A.5.5.2	Marking the position of the nickel particle on both ends of the winding core of the separator		N/A
A.5.6	Insertion of nickel particle in prismatic cell		N/A
A.6	Experimental procedure of the forced internal short-circuit test		N/A
A.6.1	Material and tools for preparation of nickel particle		N/A
A.6.2	Example of a nickel particle preparation procedure		N/A
A.6.3	Positioning (or placement) of a nickel particle		N/A
A.6.4	Damaged separator precaution		N/A
A.6.5	Caution for rewinding separator and electrode		N/A
A.6.6	Insulation film for preventing short-circuit		N/A
A.6.7	Caution when disassembling a cell		N/A
A.6.8	Protective equipment for safety		N/A
A.6.9	Caution in the case of fire during disassembling		N/A
A.6.10	Caution for the disassembling process and pressing the electrode core		N/A
A.6.11	Recommended specifications for the pressing device		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
ANNEX B	RECOMMENDATIONS TO EQUIPMENT MANUFACTURERS AND BATTERY ASSEMBLERS		P
ANNEX C	RECOMMENDATIONS TO THE END-USERS		P
ANNEX D	MEASUREMENT OF THE INTERNAL AC RESISTANCE FOR COIN CELLS		N/A
D.1	General		N/A
D.2	Method		N/A
	A sample size of three coin cells is required for this measurement		N/A
	Coin cells with an internal resistance greater than 3 Ω require no further testing	(See appended table D.2)	N/A
	Coin cells with an internal resistance less than or equal to 3 Ω are subjected to the testing according to Clause 6 and Table 1		N/A
ANNEX E	PACKAGING AND TRANSPORT		N/A
ANNEX F	COMPONENT STANDARDS REFERENCES		N/A

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Clause	Requirement + Test	Result - Remark	Verdict

TABLE: Critical components information						P
Object/part no.	Manufacturer/ trademark	Type/model	Technical data	Standard	Mark(s) of conformity	
Cell	Samsung SDI Co., Ltd.	INR18650-35E	3.6 V, 3 400 mAh	IEC 62133-2:2017, IEC 62133-2:2017/AM D1:2021	CB by TUV (JPTUV-145078)	
Protection IC (U1)	ABLIC Inc.	S-8261ABMMD-G3MT2x	Over Charge protection voltage: (4.280 ± 0.025) V Over Discharge protection voltage: (2.8000 ± 0.050) V	EN 62133-2:2017	Tested in equipment	
MOSFET (Q1, Q2)	UBIQ Semiconductor Corp.,	QM2422M3	V _{DS} : 20 V V _{GS} : ± 12 V I _D : 80 A	EN 62133-2:2017	Tested in equipment	
Supplementary information:						

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Clause	Requirement + Test	Result - Remark	Verdict

7.2.1	TABLE: Continuous charging at constant voltage (cells)				N/A
Sample No.	Recommended charging voltage Vc (Vdc)	Recommended charging current I _{rec} (A)	OCV before test (Vdc)	Results	
Supplementary information:					
- No fire or explosion - No leakage - Others (please explain)					

7.3.1	TABLE: External short-circuit (cell)				N/A
Sample No.	Ambient (°C)	OCV at start of test (Vdc)	Resistance of circuit (mΩ)	Maximum case temperature rise ΔT (K)	Results
Samples charged at charging temperature upper limit					
Samples charged at charging temperature lower limit					
Supplementary information:					
- No fire or explosion - Others (please explain)					

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Clause	Requirement + Test	Result - Remark	Verdict

7.3.2	TABLE: External short-circuit (battery)					P
Sample No.	Ambient T (°C)	OCV before test (Vdc)	Resistance of circuit (mΩ)	Maximum case temperature rise ΔT (K)	Component single fault condition	Results
4	20.2	4.15	74.66	2.4	U1 (IC)	P
5	20.2	4.16	76.69	1.3	Q1 (MOSFET)	P
6	20.2	4.15	69.50	1.9	Q2 (MOSFET)	P
7	20.2	4.15	72.22	1.7	-	P
8	20.2	4.15	69.10	1.7	-	P
Supplementary information: - No fire or explosion - Others (please explain)						

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Clause	Requirement + Test	Result - Remark	Verdict

7.3.5	TABLE: Crush (cells)			N/A
Sample No.	OCV before test (Vdc)	OCV at removal of crushing force (Vdc)	Maximum force applied to the cell during crush (kN)	Results
Samples charged at charging temperature upper limit				
Samples charged at charging temperature lower limit				
Supplementary information:				
- No fire or explosion				
- Others (please explain)				

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Clause	Requirement + Test	Result - Remark	Verdict

7.3.6	TABLE: Over-charging of battery			P
Constant charging current (A).....:		6.7	—	
Supply voltage (Vdc).....:		5.95	—	
Sample no.	OCV before charging (Vdc)	Total charging time (minute)	Maximum outer case temperature (°C)	Results
12	3.19	70	58.4	P
13	3.20	70	56.0	P
14	3.18	70	56.0	P
15	3.11	70	59.0	P
16	3.10	70	55.4	P
Supplementary information:				
<ul style="list-style-type: none"> - No fire or explosion - Others (please explain) 				

7.3.7	TABLE: Forced discharge (cells)			N/A
Sample No.	OCV before application of reverse charge (Vdc)	Measured reverse charge I _r (A)	Lower limit discharge voltage (Vdc)	Results
Supplementary information:				
<ul style="list-style-type: none"> - No fire or explosion - Others (please explain) 				

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Clause	Requirement + Test	Result - Remark	Verdict

7.3.8.1	TABLE: Vibration					P
Sample no.	OCV before test (Vdc)	OCV after test (Vdc)	Mass before test (g)	Mass after test (g)	Results	
17	4.16	4.16	50.85	50.81	P	
18	4.15	4.15	51.06	50.97	P	
19	4.16	4.16	50.99	50.95	P	

Supplementary information:

- No fire or explosion
- No rupture
- No leakage
- No venting
- Others (please explain)

7.3.8.2	TABLE: Mechanical shock					P
Sample no.	OCV before test (Vdc)	OCV after test (Vdc)	Mass before test (g)	Mass after test (g)	Results	
20	4.16	4.16	50.94	50.94	P	
21	4.16	4.16	51.00	51.00	P	
22	4.16	4.16	50.90	50.90	P	

Supplementary information:

- No fire or explosion
- No rupture
- No leakage
- No venting
- Others (please explain)

EN 62133-2			
Clause	Requirement + Test	Result - Remark	Verdict

7.3.9	TABLE: Forced internal short circuit (cells)					N/A
Sample no.	Chamber ambient T (°C)	OCV before test (Vdc)	Particle location ¹⁾	Maximum applied pressure (N)	Results	
Samples charged at charging temperature upper limit						
Samples charged at charging temperature lower limit						
Supplementary information:						
¹⁾ Identify one of the following: 1: Nickel particle inserted between positive and negative (active material) coated area. 2: Nickel particle inserted between positive aluminium foil and negative active material coated area. - No fire or explosion - Others (please explain)						

D.2	TABLE: Internal AC resistance for coin cells				N/A
Sample no.	Ambient T (°C)	Store time (h)	Resistance Rac (Ω)	Results ¹⁾	
Supplementary information:					
¹⁾ Coin cells with internal resistance less than or equal to 3 Ω, see test result on corresponding tables					

Photographs

<Fig. #1>

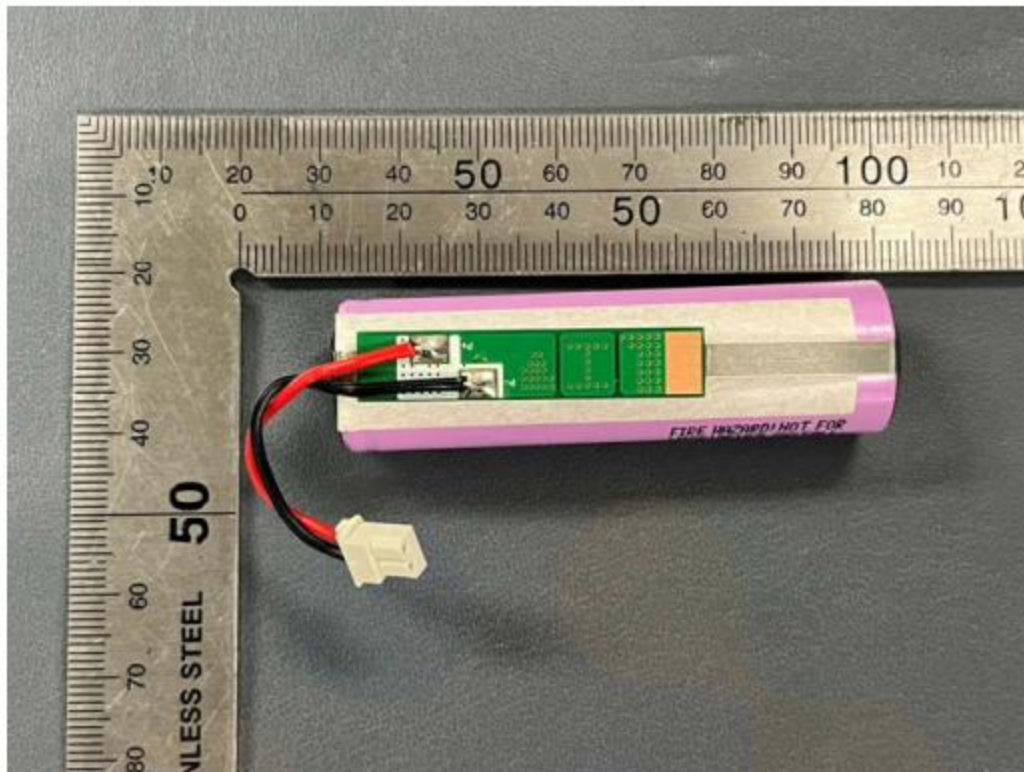


<Fig. #2>

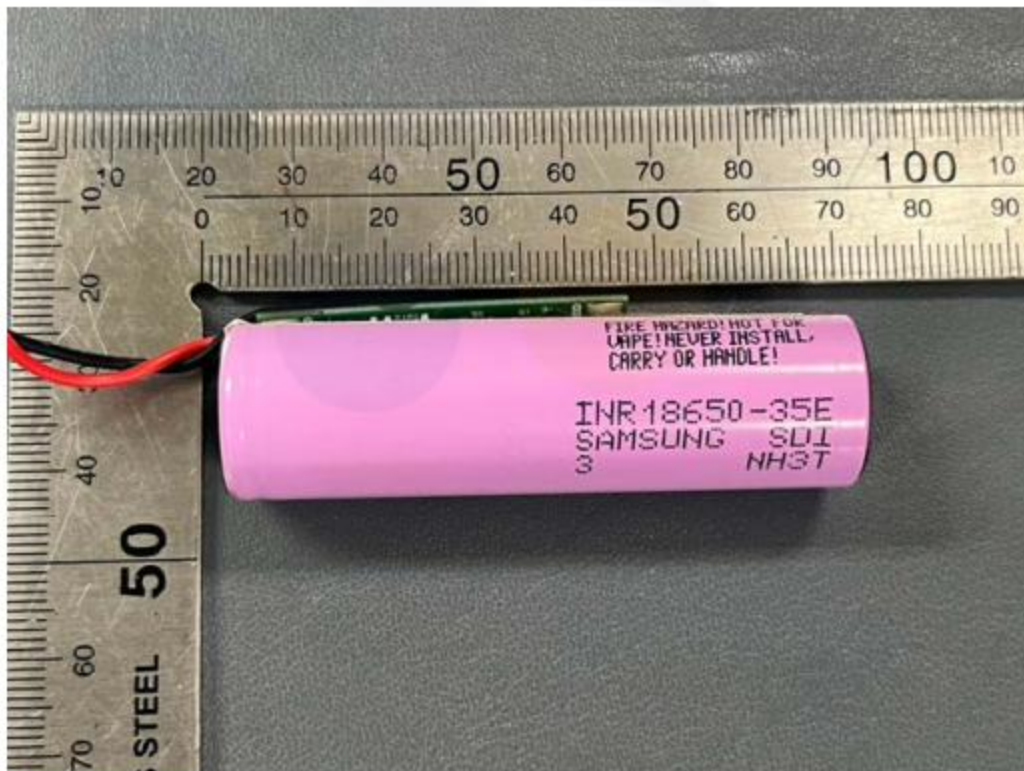


Photographs

<Fig. #3>

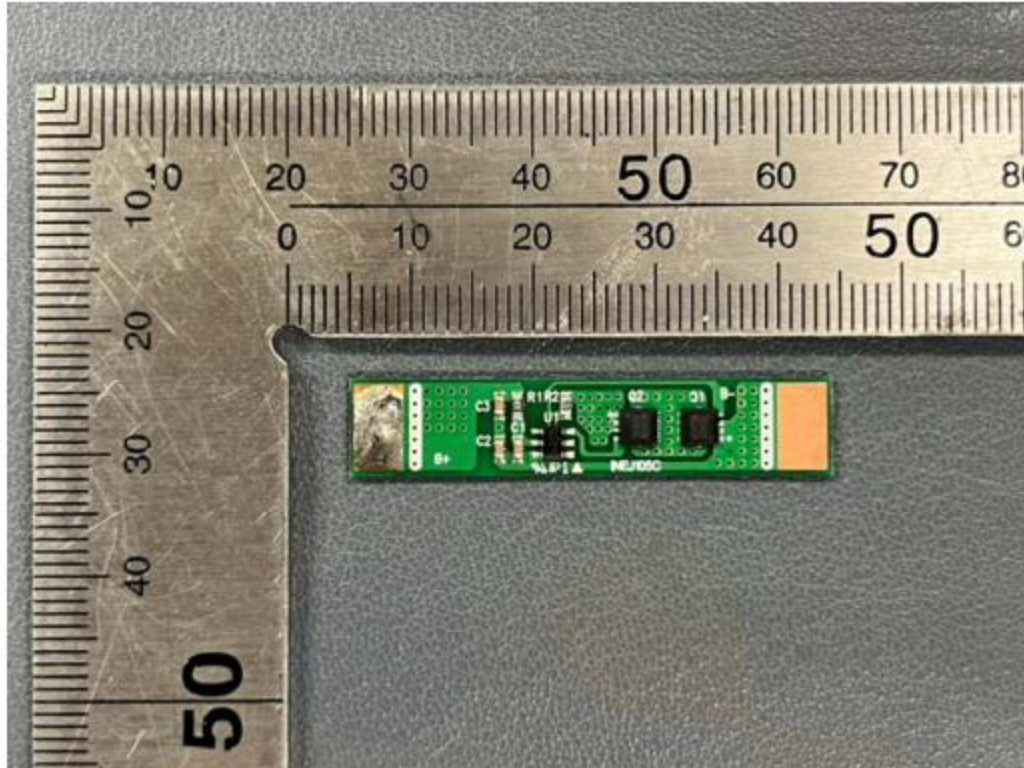


<Fig. #4>

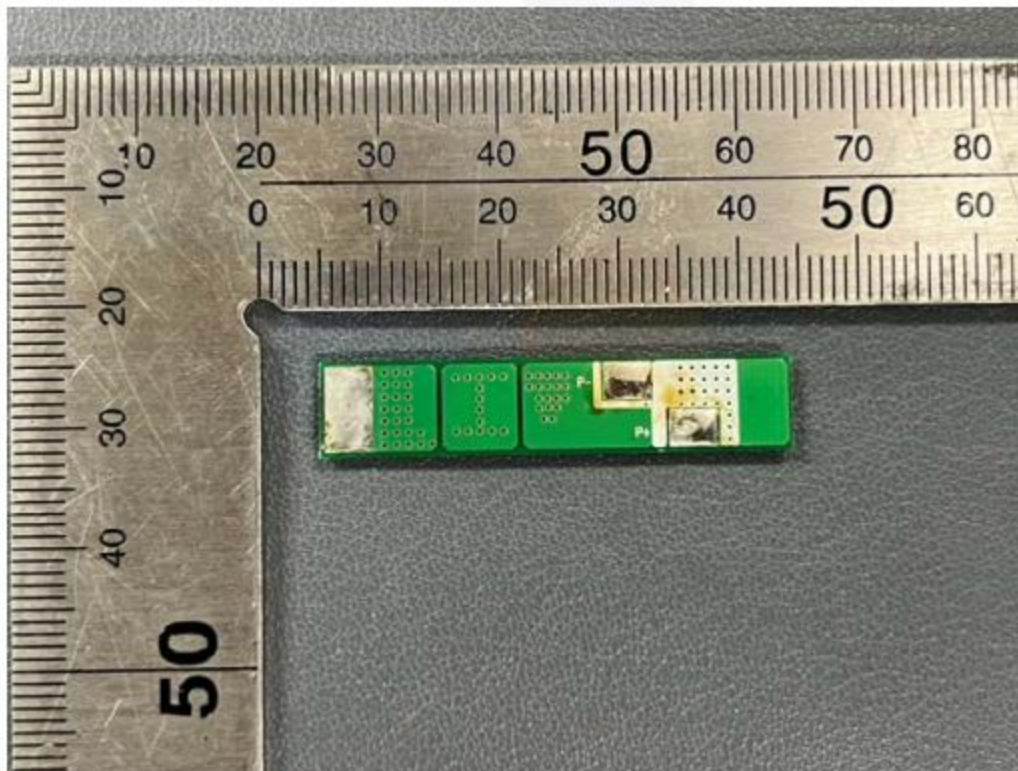


Photographs

<Fig. #5>



<Fig. #6>



-End-